



Chemlon® 540 MH

Teknor Apex Company - Polyamide 66

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Mineral		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm ³	ISO 1183
Molding Shrinkage	0.10 to 0.30	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	12300	psi	ISO 527
Tensile Strain (Break)	2.0	%	ISO 527
Flexural Modulus	943000	psi	ISO 178/A
Flexural Stress	21000	psi	ISO 178/A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (73°F)	1.4	ft·lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
264 psi, Unannealed	338	°F	
Melting Temperature	495	°F	ISO 11357

Notes

¹ Typical properties: these are not to be construed as specifications.